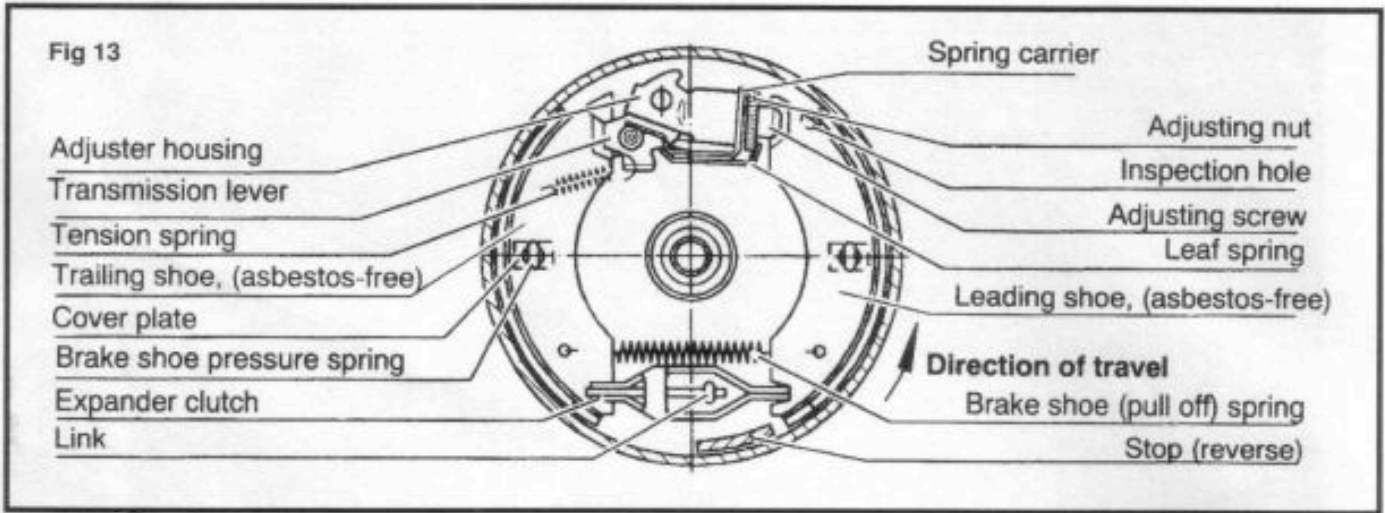


Visual checks.



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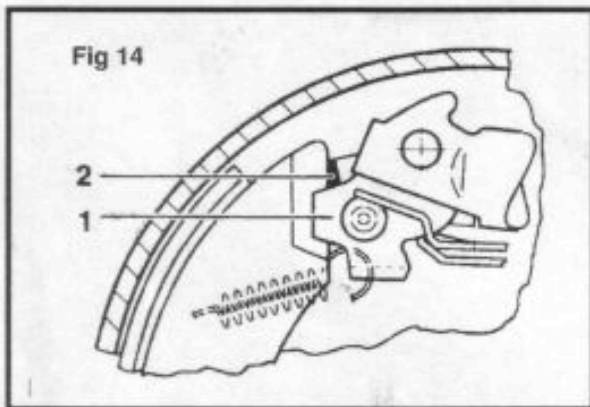
Check the condition of the brake shoes.

The wear on the shoes is greatest where the inspection hole is located on the backplate. The leading shoe usually wears faster than the trailing shoe.



Always replace brake shoes as a pair.

- Check that the expander clutch, adjuster nut and transmission lever are lubricated and running smoothly (use Molybdenum Disulphide grease).
- Check the tension on the leaf spring and that the adjusting nut is engaged onto the brakeshoe.
- Check the pressure of the brakeshoe retaining springs.



- Transmission lever (1) must abut the adjuster housing stop (2).

- If any parts are to be removed from the wheel brake the Bowden cable must be unhooked from the expander clutch.
- Replace brakeshoes where linings are less than 2mm thickness.
- If replacing pressure springs also replace cover plates.
- On type 1637, the left and right shoes are different. The embossed markings (see arrows Fig 15) must be followed.

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If the shoes are fitted to the wrong side the brake will not function.

- 2051 and 2361 brake shoes are **NOT** handed.

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